

	<b>QTR</b> <b>Qualification Test Record</b> <b>NORSOK M-650</b>				QTR. No.: <b>03/2023</b>	
					Rev. No.: <b>0</b>	
Manufacturer name/address/ Web page:	<b>Metalfar Prodotti Industriali Spa</b> <b>Cesana Brianza Italy</b> <b>Tel. 031-655441- Fax 031-655149</b> <b>quality@metafaritaly.com</b>					
Reference standard	<b>NORSOK M-650 edition 4</b>					
Material designation and MDS No.:	<b>ASTM A 182 F44 – MDS R14 rev.6</b>					
Manufacturing summary doc. No.:	<b>MS 03/2023</b>				Rev. No.: <b>0</b>	
Products and manufacturing process(es):	<b>Forged flanges from ½" TO 10" 1500 Lbs</b> <b>Forged flanges from ½" TO 16" 600 Lbs</b> <b>Forged flanges from ½" TO 24" 300 Lbs</b> <b>Forged flanges from ½" TO 36" 150 Lbs</b> <b>Forgings according Customer drawings</b>					
Mandatory conditions and sub-contractors:	<b>NDE and Calibration: Weld &amp; Tests Srl - Lambrugo (CO)</b> <b>Tests Laboratory: Sidertest Srl – Castel San Giovanni (PC)</b>					
Other information:	<b>Forged flanges in closed die type WN-BL-BO-SW-LWN-LJ-SO and forgings according Customer drawings</b> <b>No new tests performed</b>					
Qualification expires	<b>18/04/2028</b>					
<b>Tested and Qualified Thickness and Weight</b>						
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)	
<b>Forged flange and forgings</b>	TR03/2013	107	107 max	260	all	
<b>Qualification/Acceptance signatures</b>						
<b>Manufacturer:</b> <b>METALFAR</b> PRODOTTI INDUSTRIALI S.p.A. QUALITY ASSURANCE MANAGER Luca Frigerio	Prepared by/Date:  <b>19/04/2023</b> Marco Saini		Checked by/Date:  <b>19/04/2023</b> Luca Frigerio			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.						
Qualified/Accepted by (company name/address):   <b>NORSOK M-650</b>			Signature/Date:   <b>19.04.2023</b>			